

US009636895B2

(12) United States Patent

Blackwell et al.

(54) MULTILAYERED POLYMERIC FILM FOR HOT MELT ADHESIVE LABELING AND LABEL STOCK AND LABEL THEREOF

(75) Inventors: Christopher J. Blackwell, Garrettsville, OH (US); Kevin O. Henderson,

Willoughby Hills, OH (US)

(73) Assignee: Avery Dennison Corporation,

Glendale, CA (US)

(*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35

U.S.C. 154(b) by 410 days.

(21) Appl. No.: 11/994,851

(22) PCT Filed: Jun. 20, 2007

(86) PCT No.: PCT/US2007/071633

§ 371 (c)(1),

(2), (4) Date: Jan. 7, 2008

(87) PCT Pub. No.: WO2007/149900

PCT Pub. Date: Dec. 27, 2007

(65) Prior Publication Data

US 2008/0206505 A1 Aug. 28, 2008

Related U.S. Application Data

- (60) Provisional application No. 60/805,231, filed on Jun. 20, 2006.
- (51) **Int. Cl. B32B** 7/02 (2006.01) **B32B** 27/08 (2006.01)

(Continued)

(2013.01);

(Continued)

(10) Patent No.: US 9,636,895 B2

(45) **Date of Patent:**

May 2, 2017

(58) Field of Classification Search

None

See application file for complete search history.

(56) References Cited

U.S. PATENT DOCUMENTS

3,113,986 A 12/1963 Breslow et al. 3,207,735 A 9/1965 Wijga

(Continued)

FOREIGN PATENT DOCUMENTS

CN 1086488 5/1994 CN 1659030 8/2005

(Continued)

OTHER PUBLICATIONS

Machine Translation of JP 2002370328 A, Dec. 2002.*

(Continued)

Primary Examiner — Jeff Vonch (74) Attorney, Agent, or Firm — Avery Dennison Corporation

(57) ABSTRACT

A polymeric film for labeling articles comprises a core layer (A), a print skin layer (B) comprising a polypropylene homopolymer, a polypropylene copolymer, a high density polyethylene, or a mixture of any of the foregoing polymers and at least 10% by weight based on the weight of the layer (B) of a polyolefin elastomer, an alkene-unsaturated carboxylic acid or acid derivative copolymer, or a mixture of any of the foregoing polymers, and an adhesive skin layer (C) comprising a polypropylene homopolymer, where the polymeric film is oriented. An adhesive containing label stock and an adhesive label die-cut from the adhesive containing label stock comprise the polymeric film which is especially useful for pressure sensitive hot melt adhesive applications.

23 Claims, 1 Drawing Sheet

(B)	··· <u> </u>	 	 	
(A)				
(C)		 	 	